



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4149-041
Job Sheet 175105



Part No: D4149-041

Job Qty: 4 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/26/18	0.00	0.00	Start Up Small Fab-3		APR 12 2018
100	Small Fab	4 pcs		4/27/18	0.00	1.00	Small Fab-6		
110	QC	4 pcs		4/27/18	0.00	0.00	QC5		APR 12 2018
120	Packaging	4 pcs		4/27/18	0.00	0.00	Packaging3-2	APR 16 2018	9-89 DAS
130	QC21-SA	4 Ea		4/27/18	0.00	0.00	QC21	APR 16 2018	9-89 DAS

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	90-Start up Operation	5057518
AN4C13A	Bolt	12 Ea (3 ea)	90-Start up Operation	5054196
D3910-1	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	5038203x1 5057233x3
D4091-1	Mounting Lug	4 Ea (1 ea)	90-Start up Operation	5040691
D4149-1	Crosstube Lug Plate, Aft	8 Ea (2 ea)	90-Start up Operation	5040707x1 5058215
D4149-3	Spacer	4 Ea (1 ea)	90-Start up Operation	5056159
D4149-5	Eyebolt Stud	4 Ea (1 ea)	90-Start up Operation	5042698x3 5055674x1
MS20615-4M18	Rivet	12 Ea (3 ea)	90-Start up Operation	5041106
MS21043-3	Nut	8 Ea (2 ea)	90-Start up Operation	5046882
MS21043-4	Nut	12 Ea (3 ea)	90-Start up Operation	5058096
NAS1149C0332R	Washer	16 Ea (4 ea)	90-Start up Operation	5049837
NAS1149C0432R	Washer	24 Ea (6 ea)	90-Start up Operation	5025742



Container No: S060322



Part: D4149-041

Job No: 175105

Serial No/Batch: S060322

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/12/18
Plex 3/27/18 12:28 PM Dart.Gagnon.Michelle

3/27/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	8	125	0
	AN4C13A	12	149	0
	D3910-1	4	25	0
	D4091-1	4	34	0
	D4149-1	8	9	0
	D4149-3	4	0	0
	D4149-5	4	7	0
	MS20615-4M18	12	273	0
	MS21043-3	8	951	0
	MS21043-4	12	631	0
	NAS1149C0332R	16	4,602	0
	NAS1149C0432R	24	2,909	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002445	S060295	AN3C12A	Bolt	s057518	ST349	8
002445	S060294	AN4C13A	Bolt	s054186	ST344	12
002445	S038203	D3910-1	Crosstube Lug	S038202	ST525	1
002445	S060317	D3910-1	Crosstube Lug	s057733	ST525	3
002445	S060291	D4091-1	Mounting Lug	s040691	ST525	4
002445	S048709	D4149-1	Crosstube Lug Plate, Aft	FM138346-81	ST080	1
002445	S060290	D4149-1	Crosstube Lug Plate, Aft	s058295	ST080	7
002445	S060286	D4149-3	Spacer	s056159	ST080	4
002445	S042082	D4149-5	Eyebolt Stud	S042081	ST086	3
002445	S060285	D4149-5	Eyebolt Stud	s055674	ST081	1
002445	S041166	MS20615-4M18	Rivet		ST306	11
002445	S060282	MS21043-3	Nut	s016882	ST302	8
002445	S060280	MS21043-4	Nut	s038086	ST302	12
002445	S060279	NAS1149C0332R	Washer	s049837	ST266	16
002445	S060277	NAS1149C0432R	Washer	s025742	ST266	24

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/12/18 9:08 AM dart.quirion.sonia